

Work Order ID 67096

Tuesday, March 08, 2011 2:40:49 PM



Page 1

Item ID: D4017-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Rib

Start Date: 3/8/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 3/22/2011 Req'd Qty: 2.00

Customer:

Reference:

Run Start



Approvals: Process Plan: C2 Date: 11/03/08 Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4017	C

100		0.00							
Large Fab	Memo	0.00							
Large Fab	1- Cut tube as per dwg D4017 2- Deburr and remove identify marks								

SAD 11-03-08

2

110	QC6- Inspect dimensions to drawing	0.00							
QC	Memo	0.00							
Quality Control									

m

11

03

10

2

120	Identify as per dwg & Stock Location: <u>WA</u>	0.00							
Packaging	Memo	0.00							
Packaging									

SAD

11-03-08 12

2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/3/14

MF
11-03-14

W/O:		WORK ORDER CHANGES					
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Picklist Print

Tuesday, March 08, 2011 2:40:45 PM

Page 1

Work Order ID: 67096

Parent Item: D4017-3

Parent Item Name: Rib



Start Date: 3/8/2011

Required Date: 3/22/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: new issue DD 09.11.26 verified by:EC IPP Rev:B as per dwg RevA DD 10.03.06 verified by:EC IPP Rev:C as per dwg RevB DD 10.04.16 verified by:EC IPP Rev:D as per dwg revC DD 10.08.18 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304TS0.750W.049

Purchased

No

100

f

330.3373

4.73

9.957895



304 SQ Tube .75x.75x.049W



SAP 11-03-09

Location

Loc Qty

Loc Code

MAT

312.3335209

113763

0

114323

8.15031894

114677

0.00001

114835

0.000039

116319

7.2604

116509

12.4739

116719

2.418053

116788

82.0308

117029

200

MAT017

3.68448E-05

114298

3.6845E-05

WA

18.0037

114992

8.8798

115260

9.1239

END BAR

Scrap

9.9579 + 1.000 = 10.9579

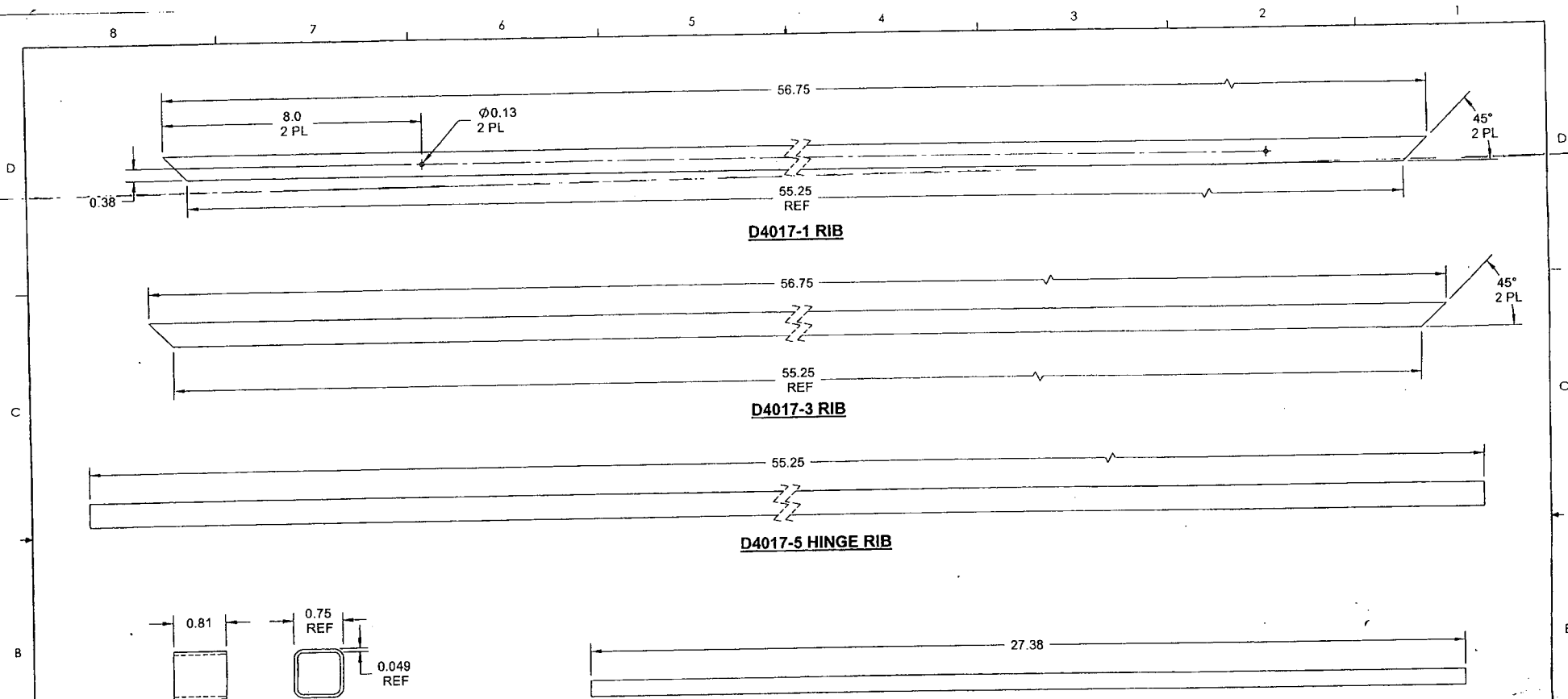
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D4017-1 RIB

D4017-3 RIB

D4017-5 HINGE RIB

D4017-9 RIB

D4017-7 RIB

- NOTES:**
- 1) MATERIAL -1 THRU -7: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.049 WALL
REF DART SPEC. M304TS0.750W.049
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: SEE ASSEMBLED WEIGHTS
- 9: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.50 X 0.50 X 0.049 WALL
REF DART SPEC. M304TS0.500W.049

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 67096
CL11/03/03

RELEASED
10.08.12 UP

DESIGN	AIS	DART AEROSPACE LTD	
DRAWN	h	HAWKESBURY, ONTARIO, CANADA	
CHECKED	h	DRAWING NO.	REV. C
MFG. APPR.	JF.S	D4017	SHEET 5 OF 5
APPROVED	M	TITLE	SCALE
DE APPR.	h	SHORT BASKET BASE ASSY (350)	NTS
DATE	10.07.23	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	

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